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BOUCHAINE

N A P A V A L L E Y ♦ C A R N E R O S

## 2024 Alsatian Blend

### Vineyards

Bouchaine's 100-acre estate vineyard lies on the southern border of Napa Valley's Carneros district, overlooking the San Francisco bay with the financial district in the distance. Fog, wind, and the cold night time temperatures of this unique geographical area lend a distinctive regional identity to our white wine varietals.

### Growing Season

The 2024 growing season in Napa Valley was a beautiful reminder of why we cherish this region. Winter rains were generous enough to fully saturate the soil without pushing yields too high, striking the perfect balance for quality. Summer brought its share of warmth, but Carneros' signature fog and coastal breezes arrived each evening like clockwork, offering the vines a much-needed nightly reset. Harvest kicked off in early September and rolled steadily over five weeks, allowing for even, unhurried ripening. The wines from this vintage show vibrant natural acidity, remarkable balance, and a depth of flavor that reflects the character of this special year.

### Vinification

Mineral driven Pinot Gris from concrete egg, perfumed and layered Riesling and Gewurztraminer from clay amphora, and succulent Pinot Blanc from neutral oak barrels were blended together to craft a fresh and energetic white wine.

### Tasting Notes

Winemaking math can be funny; sometimes when we blend, 2 plus 2 equals 7. It's like a great recipe that explodes with flavor when certain ingredients are put together, or individuals coming together to form an awesome band—or even the 2002 Oakland Athletics baseball team. The result is greater than the sum of its parts. Our new Alsatian Blend white wine showcases this funny math. We took our mineral driven Pinot Gris, floral Gewurztraminer, plush Pinot Blanc, and linear Riesling, then forced them to play nice with each other. The result is expressive in a way that the individual wines don't show on their own—they lift each other up to form something extraordinary. And that is some math we can get behind!

### Appellation

Los Carneros

### Vineyard

70% Estate Vineyard  
30% Las Brisas Vineyard

### Aging

7 months

### Composition

50% Pinot Gris  
30% Pinot Blanc  
10% Riesling  
10% Gewurztraminer

### Harvest Dates

September 2-30, 2024

### Bottling Date

May 28, 2025

### PH

3.23

### Maturation

Concrete egg, amphora,  
neutral oak, stainless  
steel, Acacia

### TA

5.9 g/L

### RS

0 g/L

### Production

450 cases (750ml)

### Suggested Retail

\$50

### Alcohol

14.0%



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